

BERNARDO A. ARBOLENTE

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POSITION APPLIED : STRUCTURAL WORKER

OBJECTIVE

Develop, design. Create and modify mechanical equipment utilizing cutting edge of technology in finest professional efficient and creative way.

PERSONAL DATA:

Age : **44 years old**
Date of Birth : **June 24, 1978**
Gender : **Male**
Civil Status : **Married**
Religion : **Roman Catholic**
Height : **5'6"**
Weight : **140 lbs.**
Nationality : **Filipino**
Father's Name: **Arturo A. Arbolente**
Mother's Name: **Carolina A. Arbolente**

EDUCATIONAL BACKGROUND

Elementary : **Calapandayan Elementary School**
Calapandayan, Subic, Zambales
June 1985- March 1991

High School : **Subic National High School**
Wawandue, Subic, Zambales
June 1991- March 1995

VOCATIONAL COURSE:

Electronic Technology: **Central Luzon College of Technology**
Olongapo City
June 1996- April 1998

Computer Technology: **Central Luzon Institute of Technology**
Olongapo City
June 1999- April 01, 2000

WORKING EXPERIENCES:

AMEC FOSTER WHEELER / WOOD BRUNEI SHELL PETROLEUM (BSP)

Offshore Brunei

September 12, 2018- up to present

Plater/ Welder Fabricator

JOB DESCRIPTION

- Reading and interpreting engineering drawing.
- Measuring and marking out plates and section for cutting shaping and drilling.
- Operating plate cutting machines and edge preparation machines.
- Cutting slots in metal and drilling or punching holes.
- Using roll bending and presses to form and shape plates and sections.
- Guiding cranes and hoists for moving and assembling plates.
- Operating CNC Computer- controlled and hand controlled machine.
- Tacking welding fabricated part together.

ROCAFOR GENERAL CONSTRUCTION SERVICES FITTER

February 2, 2016- August 5, 2016

JOB DESCRIPTION

- Fits and assembles structural frame work and housing from materials such as angle iron, I-beam and plate steel using hand tools and welding equipment and following blueprint.
- Layout parts dimension on worktables using square, chalk line and soapstone.
- Tack-welds scrap metal t outline to provide jigs for assembly.
- Position parts in jigs and files chisels and grinds parts as indicated to fit them together.
- May heat parts with Acetylene torch and bend them in vise on anvil, or around stakes mounted in table.
- Tack-welds fitted parts together or direct Fitter helper to tack weld parts.
- May heat parts with Acetylene torch and dip parts in cyanide bath to harden.
- Periodically compares dimension of Assembly to blueprint specification using square, rule and calipers.
- Work to tolerance OT.
- May anneal parts with acetylene torch to remove stresses of welding.
- May fasten parts together with acetylene torch and brazing rod.

❖ EMIRATES BUILDING SYSTEM

June 5, 2013- June 6, 2015

Structural fabricator

JOB DESCRIPTION

- Heat treat part using acetylene torches
- Install boiler, containers and other structures
- Lift or move materials and finished product, using large crane
- Align and fit parts according to specification using, turnbuckles ,wedges, driftpins, dry bars and hammer
- Hammer, chip. And grind work pieces in order to cut bend, and straighten metal
- Lay out and examine metal stock or workspaces to be processed in order to ensure that specification are met
- Located and mark work pieces bending and cutting line allowing for stock thickness, machine and welding shrinkage and other component specification
- Mark reference points onto floor or face blocks and transpose them to work piece using measuring devices, square, chalk and soapstone.
- Move parts into position manually or by hoist or crane
- Position, align, fit, and weld part to form complete units or sub units following blueprints and layout specification and using jigs, welding torches, and tools
- Preheat work pieces to make them malleable, using hand torch or furnaces
- Remove high spot and art bevel, using hand files portable grinder, and cutting torches.
- Straighten wrapped or bent parts, using sledges hand torches. Straighten presses, or bulldozers.
- Set up and operate fabricating machine such as brake roll shears, flame cutter, grinders and drill presses to bend, cut, form, punch driller or otherwise from and assemble metal component.
- Set up face block, jigs and fixtures
- Smooth work piece edges, and fixes taps, tubes and valves.
- Study engineering drawing and blueprints requirement and task sequences.
- Tack-weld fitted parts together.
- Verify conformance at work pieces to specification, using squares, ruler and measuring tapes.
- Design and construct templates and fixture, using hand tools.
- Direct welder to build up low spots or short pieces with weld.

HHIC-PHILS INC. (Under Bay Power Corporation)

April 16, 2007- April 16, 2012

SHIP FITTER /FCAW WELDER

JOB DESCRIPTION

- Assigned in full welding of bracket and I-beam of the ship deck 12mmT x 2inchL 8 inch W using FCAW and SMAW (CO2). FCAW is the best in full welding if metal is above 5mm T to 38 mm thick.
- Perform all welding position (Flat, Horizontal, Vertical, Overhead) using FCAW and SMAW. I use SMAW E6011 and E7018 electrodes, 3.2 mm size to repair if there is undercut blow holes and pinholes.
- We use welding backing tapes in root pass for good welding penetration.
- Before welding, I clean the metal to make sure that there is no oil or dirt or water because this can cause porosity like blow holes and pinholes. I sue airhose and chipper to clean after cleaning we can start welding.
- After welding we also do the self inspection to see if there is welding defect and repairing it by and grinding to make good quality.
- After a day of work I make sure that welding machine is switched off and also the tools and equipment must be proper place and report immediately just in case lost or damage tool.
- Must clean area after work.

MATERIAL/ TOOLS/ EQUIPMENTS

- Welding Rod: E6012, E6011, E6010, E6013, E7018, ER308 Mig wire, Copper alloy filler rod, Soap stone.
- C02, FCAW Wire, Air hose, Chipper, Nozzle, Tip body, FCAW torch, Welding backing tapes

RELATED SKILLS

- Proper knowledge of appropriate safety practices in operation and even using of power hand tools.
- Can cut steel from 1mm up to 50mm of steel with precision by using oxy-acetylene torch and plasma cutting.
- Can perform welding position : Flat, horizontal, vertical, overhead
Groove: 1G, 2G, 3G, 4G, 5G, 6G
Fillet: 1F, 2F, 3F, 4F, 5F, 6F
- Proper knowledge tools, welding symbols, welding codes, blueprints.
- Knowledge in SMAW, FCAW, MIG, SAW.
- Profound knowledge of welding theories and principles.
- ARC: Shielded metal Arc, Flux cored Arc welding.
- GAS: Gas metal.

TRAINING COURSE

IDESS Maritime Centre	: T-Bosiet (OPITO) Sept. 1 to Sept. 3, 2018 : Abrasive Wheel – Sept. 4, 2018
IMIST (OPITO)	: International Minimum Industry Safety Training – July 25, 2018 – July 25, 2022
ATLAS ENGAGE	: Asbestos Awareness – August 4, 2018
ZRC Training Center Phils. Inc..	BASIC TRAINING Personal Survival Techniques
Fareast Maritime Foundation Inc.	International Safety management (ISM) Code Ship Security Awareness Training And seafarer with designated Security duties Advance training in fire fighting
Technical Education & Skill Development Authority (TESDA)	Shielded Metal Arc Welding (SMAW) July 01, 2015- Sept. 30, 2015
Liftek Technical Safety & Security Consultancies Dubai,U.A.E	EOT Cranes: Safety Operation Practices April 09, 2013- 2015
KC TECH SD CENTER Skills Development SBFZ	CO2 Welding (FCAW) Cutting & Grinding Training Marking of Ship mark Cutting Automatic and manual using CO2 gas Reading of ship drawing working plan, Section, and elevation. Jan. 8, 2007- March 30, 2007

I hereby certify that the above information is true and correct to the best of my knowledge and belief.

BERNARDO A. ARBOLENTE
Applicant's Signature