

Name : Yammer C. Malabosa
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: 0547370647



POSITION DESIRED:

: FCAW/MIG/SMAW/GTAW

PERSONAL INFORMATION:

Nickname : Jan2
Gender : Male
Age : 33
Date of Birth : December 21, 1988
Place of Birth : Gracia, Tagoloan, Misamis Oriental Philippines (9001)
Civil Status : Single
Citizenship : Filipino
Height : 5'4"
Weight : 58 kls.
Religion : Roman Catholic
Dialects : English, Filipino and Visayan
Mother's Name : Wennie C. Malabosa
Occupation : Housewife
Father's Name : Romulo Dolera
Occupation : Labor

EDUCATIONAL INFORMATION:

EDUCATION	YR. TO	SCHOOL/ADDRESS	COURSE
Vocational	Sept. 2017	TESDA	Welding
High School	2004 - 2005	Tagoloan National High School	Graduated
Elementary	1999 - 2000	Gracia Elementary School	Graduated

CAREER OBJECTIVE

My primary objective as a welder is to contribute to the success of the company by applying my utmost knowledge, skills and dedication in all phases of welding related works. In order to achieve this vision I will ensure first that the safety standards and the proper work procedure and company requirements are met accordingly in order to establish a smooth, constant development and productivity.

WORK SUMMARY

Skilled Welder with proficiency in flux core arc welding (CO2 Welding), and also MIG welding. I had a strong previous work experience in Shipyard Company in the Philippines for almost 5 years and almost 2 years' experience in 2 Government Projects Abroad particularly in Saudi Arabia at Advance Vision Co. KAIA Airport project as a PIPE FITTER. Capable to understand welding drawing and symbols, tools and welding equipment stability. I am also capable of performing Oxy-Gas cutting and DC Air-arc gouging. I can also handle heavy hand tools such as grinders, magnetic drill and impact wrench drill for structural fabrication of materials, and actual modifications. I have worked as FCAW WELDER and GTAW WELDER at MECHATRENDS CORPORATION as a bullet tank Welder and Pipe welder. We use Argon gas and CO2 gas.

CAREER RELATED SKILLS:

Knowledge in GTAW, SMAW and FCAW

Proper knowledge of welding tools, welding symbols, welding codes and blue print.

Can perform different welding position: Flat, Horizontal, Vertical and Overhead

Fillet 1F, 2F, 3F, 4F

Can cut steel from 1 mm to 50 mm of steel with precision by using oxy-acetylene torch and plasma cutting

(SMAW) Shielded Metal ARC Welding

(FCAW) Flux Cored Arc Welding

(MIG) Metal inert gas Welding

EMPLOYMENT INFORMATION

1. Company: **LAMPRELL ENERGY LIMITED**
Address: Hamriyah Free Zone Authority Sharjah UAE
Position: 6GR WELDER SMAW + FCAW COMBINATION
Date: December 21, 2019 up to Present

Duties and Responsibilities

- To perform welding SMAW + FCAW process
- Assign to different designated areas of wind mill type
- Of jackets in onshore erection.
- From TKY X-Bracing, Legs, Grillage, Pile Stopper Interface
- Zinc anodes and boat landing.
- Backweld and back gouging if needed.

2. Company: **MECHATRENDS CONTRACTOR CORPORATION**
Address: 249 Manggahan, Saint Binakayan Kawit, Cavite
Telephone no: +63 – 464 -341-503
Email add: inquiry@mechatrends.com.ph
Position: FCAW/SMAW/MIG
Date: November 06, 2018 – June 03, 2019

Duties and Responsibilities

- Fabricate the heavy wall plate 37 mm thickness using FCAW welding machine to be come in a circumstances ring with the capacity over 2million liters of gallon liquid petroleum gas and delivered to the erection department to fabricate LPG TANK .
- I use GTAW for routing of the pipe with 6G position and also SMAW for the final capping E-6011, and E-7018 electrode 2.5 and 3.2mm size.

3. Company: **R.T. QUIOGUE CONSTRUCTION CORPORATION**
 Address: 118 Samaguita St. Flores Village Bangkal Davao City
Telephone no: (082) 299 0038
Fax: (082) 299 0038
 Email add: rtq_construction@yahoo.com
 Position: Structural Welder
 Date: September 21, 2017 - June 27, 2018
 Reference: Relly M. Loteria (Foreman)
 Mobile no: 09751208763

Duties and Responsibilities

- First of all before I'll start my work as a structural welder I will pray first and we will made a toolbox meeting about the work place and our safety as a welder.
- I assigned in full welding of steel plate I-Beam H-Beam flange thickness 15 mm Height web 250 mm design in 9 floor 20 H-Beam for column feed mill building.
- We use SMAW (Shielded Metal ARC Welding) perform welding position (Flat, Horizontal, overhead using SMAW). I use SMAW E-6011 E-6013 E-7018 electrode 3.2mm size to repair if there is undercut Blowholes porosity and pinholes 4.0mm for full weld the H-Beam and I-Beam but joint.
- Before welding, clean the But Joint bevel using the steel Brush cup brush and grinder I will make sure that the metal is clean and no dirt because this can cause of porosity and blowholes and pinholes.

- After a day of work all the things we use I keep in my locker like welding gloves welding mask welding jacket and safety harness. The welding machine is turn off before and other power tools device must be in a proper place and report immediately just in case lost or damage tools.
- Clean the area before we will leave.

4. Company: **ADVANCE VISON CO. ELECTRO MECHANICAL WORKS**
 Address: 51149 Jeddah 21543 Saudi Arabia
P.O.Box: 51149 Jeddah 21543 Saudi Arabia
Tel: +966 12 607 9422
Fax: +966 12 607 9378
 Position: PIPE Sprinkler installer
 Date: June 21, 2014 – March 31, 2016

Duties and Responsibilities

- Before start to work I will prepared all tools we need for the pipe fitting like Vice Grip Table Vice Chain Block oxygen acetylene cutting adjustable, vainer calliper hammers, digital calliper, screw extractors, pliers-levels, folding rules bolt cutters.
- I make sure we know how to read the planned about it were is the direction of the pipe. And also layout and revise.
- Most of the pipe fitting plan the system layouts installations according to specifications they modify clean and maintain systems, units fitting and related machines and equipment using hand and power tools.
- We use metric plan to read the directions of the pipe line and inspect work sites for obstructions and ensure that holes will not cause structural weakness we also inspect examine and test installed systems and pipelines using pressure gauge, hydrostatic testing and air testing.

- After the pipe installation fitting I also self-inspection to see the pipelines if they are wrong good fit-up standard bevel to be repairing if there some mistakes.
- Standard work procedure is no waste materials, no wasting time and money of the company.

5. Company: **HANJIN HEAVY INDUSTRIES**
 Address: Green Beach 1, Redondo Peninsula, Subic Bay Freeport
 Zone 2222
Tel no: (047) 3065100
Fax no: (047) 3062714
 Position: FCAW Welder
 Date: March 13, 2009 – January 22, 2014
 Reference: Tristan M. Manalo (FILIPINO FOREMAN)

Duties and Responsibilities

- First of all before I'll start my work as a welder I will pray first and we will made a toolbox meeting all about the safety of the workers and also the place if where the workers is will be assigned.
- Assigned in full welding of bracket and I-Beams side shell Bottom. Trans Blocked of the ship using FCAW (CO2) FCAW is the best in full welding it metal size is above 5mmT to 50mm thick. Perform all welding position (Flat, Horizontal, Vertical, and Over Head).
- Before I start to welding I clean first the place where I am assign the second is to clean the metal to make sure that is no water, oil and dirt because this can cause of porosity. Blow holes and pin holes to aware of welding defects. I use grinder air hose and chipping hammer to clean. After cleaning ready and start to welding.

- Most of the shipbuilding industries company we built a container carrier oil tanker Bulk carrier we were 300 welders including pipe welder plate fitter and using FCAW the weight of filler wire for mild steel is 12kg and weight of the filler wire k2 high tensional steel is 15kg and the diameter of filler wire is 1.2mm.
- We use welding ceramic tope in root pass for good welding root pass penetration.
- After welding we also check and inspection to see it there is no welding defect and repairing use grinder to make a good welding quality.
- After a day of work I make sure my welding machine we use is switched off and also the tools and equipment must be in proper place and report immediately just in case lost or damage tools.
- Must clean the area before leaving.

MATERIALS / TOOLS EQUIPMENT USED:

- Welding rod: E.G 6011 3.4mm E6012 2mm E6013 2mm 7018 4.0mm
- CO2, FCAW air hose, chipper, Nozzle, contact tip, Gas depositors, gouging torch ,feeder machine and ceramic tapes.
- Angle Grinder, pencil grinder, air hose, 7 inches, 4 inches, grinding disc (5'd , 8'd cutting disc 5'd, 14'd).
- Cutting tip, cutting outfit, oxygen tank, acetylene tank, CO2 tank, steel brush and cup brush.
- PPE (Personal Protective Equipment): Welding mask, gas mask, dusk mask, safety shoes, gaggles, welding gloves, dark glass, clear glass and leather jacket.
- Welding machine SMAW, FCAW and MIG
- Pipe 6 inches
- Coupling
- Equal tee
- 45 elbow 90 degree elbow
- Pipe wrench
- Chain Block 5 tons
- Level bar
- Tape Lon

- Tape measure

LICENSES / CERTIFICATION

License/ Certification	License/ Certification No.	Date
SMAW Welding Qualification	17104302021801	September 10, 2017
NC II Certificate		
Experience Certificate	CR 4030175872	June 21, 2016
Pipes Technician		

OTHER INFO:

SSS # 08-1704837-8

PHILHEALTH # 07-050622681-1

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TIN # 282-818-442-000