



RANIE L. CATIBOG

6G WELDER SMAW/FCAW

CONTACT

✉ Email: RanieCatibog4@gmail.com
Mobile: 09092793394/09704584577
Landline: (043) 723-9236
FB.ACCOUNT: Ranieboy Catibog

📍 306A Brgy Tulo Central,
Batangas City

EDUCATIONAL BACKGROUND

2003 to 2004

TERTIARY

Batangas State University | Welding | BIT
WELDER UNDERGRADUATE

Aug, 2009 to Oct, 2009

VOCATIONAL

Tesda/Batangas Manpower Training Center
| Welding | Graduate

1998 to 2002

SECONDARY

Batangas National High School

1992 to 1998

PRIMARY

Tulo Batangas City

PERSONAL DETAILS

- Birth Date: March 4, 1985
- Birth Place: Batangas City
- Age: 36 yrs old
- Height: 5'7
- Weight : 65kgs.
- Gender: Male
- Civil Status: Married
- Religion: Catholic
- Passport #: P3925314B
- Date issued: Nov 21, 2019
- Expiry Date : Nov 20, 2029

PERSONAL SKILLS

- Speak - Yes
- Write - Yes
- Read - Yes

SEMINARS & TRAININGS

BATANGAS MANPOWER TRAINING CENTER

Aug 2009 to Oct 2009

TESDA BATANGAS CITY

June 2005 to Oct 2009

CAREER OBJECTIVE

I am focused out going individual who aims to succeed at everything I do and highly Motivated welder with a determination to be the best and to meet and exceed challenges And targets given to me. I have the attributes to work in a field based role, either in a big Or new industry. An experienced SMAW/MMA welder organized able to prioritize and meet Deadlines good at communication with the people a tall levels, approach able and able to Build relationships quickly able to read work from detailed drawings. Brings and impact my Dynamism my competences and my know how to the services of a competitive enterprises As yours.

SUMMARY OF DUTIES

I'm also weld in repair barged ship welding any position as a SMAW WELDER repairing pipe and any metal damaged welding in double tank over and under the ship and weld in off shore an on shore shipyard welding at leg at the ship under the double tank welding in any point of the ship. Assigned in full welding of bracket and I beams of the shipdeck 12mm TX 24mm TX 24inc L x8 inc W Perform all welding position (FAT horizontal, vertical overhead) using Smaw .i use Smaw E-6011 and E-7018 electrode. 3.2mm size to repair if there is under cut blowholes and pin holes. We use welding backing tapes in toot pass for good welding penetration. After welding we also do the self inspection to see if there is welding defect and repairing it by welding and grinding to make good quality. Ensure the safety of work place by applying safety work of experience. Manually adjust voltage and amperes setting base welding position. Use of backing plates ceramic when necessary. Repair and fixing of any problem occur during welding operation. Remove slug and flux upon every completion of welding process. Perform grinding for the removal of spotter any other scratches. Excessive melt through incomplete fusion incomplete joint preparation. Prepare All the tools needed for operation.

WORK EXPERIENCES

Company: HERMA SHIPYARD INC
Industry : Structural Department
Address : Mariveles Bataan
Position : 6g Welder Smaw
Date : May 12, 2020 to August 18, 2021

- JOB DESCRIPTION :
- Ability to interpret welding procedure specification WPS.
- Ability toweled SMAW
- Ability toweled pipe plates 6g shipyard on offshore and onshore
- Perform all welding position (FLAT VERTICAL HORIZONTAL) overhead using E-6011 Penetration and 7018 for capping.
- Assigned inspiring and full welding of I beam 20ft WX 22ft 4 inch we also assign In fabrication. Welding Cullum in the I beam in any welding position.

LANGUAGES

English/Tagalog

Company : SPP CORPORATION
Industry : NESTLE PHILLIPINES
Address : Cabuyao Laguna
Position : 6g Welder Smaw
Date : 9/15/2017 to 9/15/2019

- JOB DESCRIPTION:
- I assign to full welding bracket I beam in any position to weld a pipe rack
- I use E-7018 welding rod we also assign in field and fabrication we weld also Plate bar for electrical support.

Company : CBI COMPANY
Industry : jg summit
Address : Barangay Simlong Batangas city
Position : 6g Welder Smaw
Date : May-June 2014

- JOB DESCRIPTION:
- In my job here in CBI I also assign to weld in a spare tang we weld in any position (FLAT HORIZONTAL VERTICAL POSSITION) WE also torch the metal before welding The plate using heating torch.

Company : IMB CORPORATION
Industry : Hamriyah Free zone
Address : Sharjah Phase Hamriyah free zone Lamprell UAE
Position : 6g Welder/Fcaw
Date : Feb 8,2012 to April 2014

- JOB DESCRIPTION:
- 1st work I assign in fabrication we weld plates welding job in any position (HORIZONTALVERTICAL FLAT AN OVER HEAD POSITION.I also assign at In barge welding pipe plates welding leg part of barge welding In over and Under the barge site. I also assign at the repair ship off shore and on shore Of the barge we repair in any part of the ship corrugated type of block use A ship walls for cargo vessels.

Company : KENTZ COMPANY
Industry : Kentz
Address : Madagascar South Africa
Position : TIG Welder/GTAW
Date : Nov 2010 to March 2011

- JOB DESCRIPTION:
- We assign in fabrication we weld pipe using GTAW GAS tungsten are welding We also weld using SMAW welding plate using stainless steel sometimes we Use back plate to weld 6gr

Company : KENTZ COMPANY
Industry : Kingdom of Saudi Arabia
Position : Plate welder
Date : June 2008 to June 2009

- JOB DESCRIPTION:
- Perform to weld in fabrication weld in fabrication using plate flat welding position Vertical horizontal welding position we weld also pipe rack I beam support of Electrical tray.

Company : CMI CONSTRUCTION

Industry : Sta Rita Batangas city

Position : Structural Welder

Date : Dec 10 2003 to June 2004

- JOB DESCRIPTION:
- Welding also in fabrication we weld plates in any position I beam and I beam 10"x10" x6 after measuring and cutting manual gas cutting if drawing is needed.

MATERIALS/TOOLS/EQUIPMENT USED:

- Automatic CO2 welding
- Single and double
- Torches
- Cutting torches manual
- Gouging machines
- Grinder
- Pneumatic chipper
- Wrenches
- Welding mask
- Gloves
- Welding rad
- Face shield
- PPE

DUTIES AND RESPONSIBILITIES

Before welding I clean the metal to make sure that there is no oil or dirt or water because This can cause porosity like blow holes and pin holes. I use air hose and chipper to clean After cleaning we can start welding.

Everyday in the morning before we start working we and the welding boss have meeting To assign all welder where to work and discuss about safety.

Most of the ship we built was pure car carrier and product tanker we were 100 welders including Pipe welder and using FCAW and SMAW the weight of filler wire for mild steel is 12kg and weight Of the filler wire for high tensional steel is 15kg and the diameter of filler wire is 1.2mm.

We use welding backing tapes in toot pass for good welding penetration.

After welding we also do the self inspection to see if there is welding defect and repairing it By welding and grinding to make good quality.

After a day of work I make sure that the welding machine is switched off and also the tools And equipments must be improper place and report immediately just in case lost or damaged Tools.

DECLARATION

I hereby certified that above information is true and correct.

RANIE LUMANGLAS CATIBOG
Applicant