

# **JAYMAR POLISTICO GEDARO**

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### POSITION APPLIED FOR: WELDER GTAW/SMAW/FCAW/GMAW/SAW OPERATOR

S.S./C.S./Aluminum Steel

### **OBJECTIVE:**

To contribute the maximum of my abilities to the success of an organization by fully utilizing my skills and knowledge in a position that offers a challenging and increasing level of responsibilities.

### **PERSONAL DATA:**

Education : High School Graduate

Age : 36

Date of Birth : October 02, 1986

Gender : Male
Civil Status : Married
Height : 5' 6"
Weight : 67 kg
Nationality : Filipino

Religion : Christian Catholic

### **SPECIAL SKILLS:**

Combination welder specialist having knowledge skills and experience necessary to work from (IFC) issued for construction drawing in the field or in fabrication shop specific to specialized (ASMEIX) certification.

#### **DUTIES AND RESPONSIBILITIES:**

Before starting the job first must wear the complete PPE (Personal Protective Equipment) and always observe the cleanliness of the working area before and after using it, and ensure that all things like tools/Equipments and others that are in good condition. Always coordinate the foreman Welding Supervisor if what kind of procedures are going to apply to the certain task welding as per WPS. Must know the electric or filler wire classification to be used on certain material to be joined. Prepare fabrication daily reports to the foreman/supervisor.

# **WORK EXPERIENCE:**

1. Position : <u>GTAW/SMAW/FCAW/GMAW/SAW OPERATOR WELDER</u>

Duration : OCTOBER 10, 2015 - AUGUST 9,2022

Company : ALMEM Air Liquide Middle East Manufacturing Industry : Industrial gasses and engineering construction

Rak Maritime City, Ras Al Khaimah, UAE

Project : Pressure Vessel Column Pressurized vessel and

cold Box Piping

## **Job Description:**

Assigned in column fab shops, operate the column and boom SAW (Submerged Arc Welding) machine to weld the rolling plate 8mm up to unlimited thickness 44" up to 6 meter diameter. Long SEAM and circular SEAM. ER 308L, 2.4 or 3.2 filler wire and the flux OPF 500 for the stainless steel and AWS A5.17 EH12K filler wire and flux AS589 for the carbon steel. Double V single V Square Butt joint and single V with backing stripes for the last joint of the column or

pressure vessel weld in the good parameter as per WPS. All joints subjected 100% radiography tests.

- Weld in the GTAW (Gas Tungsten Arc Welding) process welding for all attachment to the column or pressure vessels like pipe and plate, nozzles, pad lifting, pad and tronion and support weid the transition joint to the heat exchanger aluminum or stainless butt joint for aluminum piping weld 4" up to 36" diameter the thickness of 4mm up to unlimited thickness. We are using ER 5183L. filler wire 2.4mm / 3.2mm to 4mm and argon with helium Gas and ER 316, 308L for the stainless steel pipe ½ inch up to 72" diameter including miter bend with 16mm and unlimited thickness and plate 2mm up to unlimited thickness. All the pipe butt joints must be subject 100% RT (radiography test) and PT (penetration test) UT (ultrasonic test) for all plate and fillet welds.
- Qualified for EOT (Electric Overhead Travel) Crane for heavy lifting

• 2. Position : <u>SEMI SKILLED/PIPE FITTER</u>

Duration : March 13, 2013 to March 13,2015 Company : Amem Industrial Construction IIc.

Industry : Mechanical (Piping) - Oil & Gas Refinery

Project : Takreer RRE & Carbon Black Delayed Coker

Job Description :

Carries out a variety of high pressure and general welding work mainly in fabrication workshops and outside using the GTAW/ SMAW welding process. Proficient X-ray Welding material. Carbon steel and low temperature materials. Full welding of but joint small bore pipe ½" up to 46" diameter unlimited thickness of high steam line Flare GAS and different gas line using Filler metal ER70S-2 for GTAW and 7018 for SMAW welding process Assign at of Plot pipelines corridor, Full welding of carbon steel pipe random or spool with fitting lines tees and Elbows.

#### **QUALIFICATION:**

Can adapt easily to new concepts of responsibilities, flexible, patient, self motivated and hardworking and can work as a supervisor.

### **CHARACTER REFFERENSES:**

### **FRANCO AURELIEN**

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Welding Supervisor

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