

Ericson S. Morales

BLOCK 57 LOT 11 Palao, Kapayapaan Village, Calubang, Calamba City, Laguna

Contact no: 0956-3563-196

Email Address: moralesericson75@gmail.com



Position Desired : Gtaw-Stainless
Gtaw-Carbon Steel

Personal Data

Sex : Male

Date Of Birth : January 10, 1975

Place Of Birth : Batangas City

Provincial Address : Batangas

Citizenship : Filipino

Religion : Roman Catholic

Height : 5'7"

Weight : 130 lbs

Civil Status : Married

Dialect : Tagalog, English

Father's Name : Celestino Morale

Mother's Name : Amparo Morales

Occupation : House Wife

Person To Be Contact : Jenelyn B, Morales

In Case of Emergency : Block 57 Lot 11 Palao, Kapayapaan Village Canlubang, Calamba City, Laguna, Philippines.

Family Background

Name of Wife : Jenelyn B, Morales

Occupation : House Wife

Name of Children **Birth Day**

1. Jeric Lendrich B Morales : December 17, 2003.
2. Jhon Noel B Morales : November 03, 2010.

EDUCATION ATTAINMENT:

Vocational : TESDA
Batangas City (1995)
High School : Batangas National High School (1992-1993)
Elementary : Batangas Elementary School (1988-1998)

SKILLS: Tig Welder, Welder Fabricator

WORKING EXPERIENCES:

2003-2010

. A1-STOM POWER

Gama A1-Moushegan
Arabia Limited in Construction
OF 5x367 MW Shoaiba Power Plant Project

. SAUDI ARAMCO PROJECT

Qatif Facilities for
Berri Gas Plant Project

. SAUDI ARAMCO PROJECT

GTC Facilities Project
AT Hawiyah NGL
Recovery Project

. WORLY INDUSTRY ARABIA, LTD

Rabigh Refining and Petrochemical Co.
Rabigh Development
PC-1/ PE Project

**. LINDE CONSTRUCTION
Tobolsk PP Plant Project**

Russia
2012-2013 April

. WOOLIM PLANT ENGINEERING & CONSTRUCTION CO. LTD

T2 Expansion Project
Ghana Africa
Sept.2014

- . **GS CONSTRUCTION ARABIA CO. LTD**
Petro Rabigh II Project
June 6, 2015 to December 12, 2016
- . **R.G. EVANGELISTA CONTRUCTION & SUPLLY**
Manghinao, Proper, Bauan, Batangas
JUNE 10,2017 To Present

ERICSON S. MORALES

APPLICANT



R. G. EVANGELISTA CONSTRUCTION & SUPPLY
Manghiniao Proper, Bauan, Batangas
Tel. (043) 7271167, Fax. (043) 7641765

CERTIFICATE OF EMPLOYMENT

This is to certify that **Mr. Ericson S. Morales**, is currently employed in our company, R. G. Evangelista Construction & Supply since June 10, 2017 up to present, holding the position of Welder Fabricator.

This Certification is being issued upon his request for whatever legal purpose it may serve.

Given this 19th day of September 2022 at Manghiniao Proper, Bauan, Batangas.


Raul G. Evangelista
Proprietor/ Gen. Manager
R.G.Evangelista Construction & Supply

GS Construction Arabia Co. Ltd.

GENERAL CONTRACTOR, C.R. 4030238376
Paid Capital : 16,000,000 Saudi Riyals
C.O.C. No. : 136462

شركة جي إس للإنشاءات العربية المحدودة
مقاول عام، س.ت 4030238376
رأس المال المدفوع : 16,000,000 ريال
عضوية الغرفة التجارية 136462

December 11, 2016

CERTIFICATION

To whom it may concern,

This is to certify that Mr. **ERICSON SUPERIOR MORALES** , with Philippines Passport Number **EB5841452** was employed as **TIG WELDER** by **GS Construction Arabia Co. Ltd.**, for the period **June 6, 2015** to **December 12, 2016**.

This certificate is issued upon his request for whatever legal purpose it may serve him without any liability on the part of GS Construction Co. Ltd.

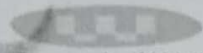
Respectfully Yours,



Hong Chang Lee
Admin Assistant Manager
GS Construction Arabia Co. Ltd.
Petro Rabigh II Project
Rabigh, Mecca, Kingdom of Saudi Arabia



Ref. # COE-GS-D6F-107



WOOLIM PLANT
ENGINEERING & CONSTRUCTION CO., LTD.

Succursale d'Abidjan CÔTE D'IVOIRE, Yopougon Azito IMM. Gaudy Dorothée, 21 BP 241
Abidjan 21

TEL : +225 56 14 51 60, RCCM : CI-ABJ-2014-M-20494, CC : 1343780 L
Website : woolimplant.co.kr

Ref: WL-AZITO-2015-190

EMPLOYMENT CERTIFICATION

This is to certify that **Mr. MORALES ERICSON SUPERIOR**, employee # WL-592 a Filipino nationality with passport no. EB 5841452 had been employed by this company as a **Tig Welder** since September 23, 2014 until February 26, 2015.

During his tenure we found him hardworking and keen to details we wish him success on his future endeavor.

This certification is issued upon his request for legal purposes given this day 27th of February 2015 in Abidjan Cote d'Ivoire.

Jae Woo Lee

Admin Chief





WOOLIM PLANT
ENGINEERING & CONSTRUCTION CO., LTD

#405, E-Biz Tower 23 Yangjae-dong
Seocho-ku, Seoul, Korea

TEL 02 3462 2651
FAX 02 3462 2650

(TEL:+82-2-3462-2651 / FAX:82-2-3462-2650)

WORK CERTIFICATE

To Whom it May Concern:

This is to certify that **Mr. Ericson Morales** with a passport number of EB5841452 has been employed as **Tig Welder** from 17 March 2014 up to 22 September 2014 by **WOOLIM PLANT ENGINEERING & CONSTRUCTION COMPANY LTD.** - A SUBCONTRACTOR OF KEPCO E & C with the head office in Ghana Takoradi T2 Expansion Project.

During with his stay in our company, **Mr. Ericson Morales** has shown exemplary performance with respect to his assigned job.

This certification is being issued upon the request of the bearer for whatever legal purpose it may serve. We wish him all the best in his future endeavor.

Given this 22nd day of September 2014 at Takoradi T2 Expansion Project. Village of ABOADZE, Near Sekondi, West of Ghana Africa.

Dong-Soo, Seo

Site Manager
Woolim Plant E&C
Takoradi T2 Expansion Project



Technip



Certificate of Recognition

Awarded to

Ericson S. Morales - Welder
Gama Co.

In recognition of his support and commitment to
Safety, Health and Environmental Program of

Qatif Facilities for Berri Gas Plant Project
Given this 3rd day of July 2004
Kingdom of Saudi Arabia

A handwritten signature in black ink, appearing to read "Tim Walsh".

Tim Walsh
Safety Manager





Certificate Of Recognition

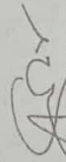
Presented to

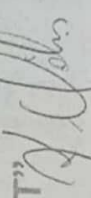
ERICSON MORALES
PIPE WELDER A+E

In recognition of your contribution in achieving

4,500,000

MANHOURS WITHOUT LOST TIME INCIDENT
For the Hawiyah NGL Recovery Program
February 28, 2007


SABINO P. PERIA
Health, Safety & Environment Manager

"SAFETY IS A COMMITMENT"

A. KADIR GÖKÇE
Project Site Manager



Snamprogetti
A Company of Saipem



السعودية للنفط
Saudi Aramco

GTC FACILITIES PROJECT AT HAWIYAH NGL RECOVERY PLANT
KINGDOM OF SAUDI ARABIA
Contract No: 6600012778

CERTIFICATE OF APPRECIATION

This certificate is awarded to

ERICSON MORALES - PIPE WELDER A+E - GAMA AL-MOUSHEGAH ARABIA LIMITED

Working in Hawiyah for Snamprogetti - Saudi Aramco NGL Recovery Project. In appreciation of his performance for completing the assigned duties in a professional and safe manner. His contribution and excellent efforts for the Safe Completion of Construction & Pre-Commissioning 10 Million work hours without injuries are remarkable.

Raul RUEDA
HSE Manager
Snamprogetti

Andrea TUSCANO
Site Manager
Snamprogetti



C E R T I F I C A T E



Ericson S. Morales
(TUEM INTERNATIONAL MANPOWER CORP.)


PASSED

the visual test requirements for
PIPE WELDER
GTAW+SMAW (C.S. Pipe 6"Ø Sch. 80) 6G
under the provision of ASME IX


at *Toplis Offshore Training Center, Inc.*
on August 6, 2012.

Manila, 11 August 2012
Place and Date




VENSISLAO E. REYES
Training Superintendent




MEL C. MANGLICMOT
Registrar

GAMA AL MOUSHEGAH ARABIA LIMITED

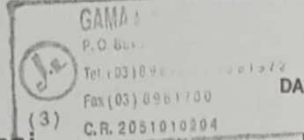
Capital : S. R. 1,000,000
P. O. Box 20614 Al-Thoqbah 31952
Al-Khobar - Saudi Arabia
Tel. : (03) 8981972, 8982452
Fax : (03) 8981700
C. R. : 2051010204
Chamber of Commerce # 3609



شركة جاما المشيخ العربية المحدودة

رأس المال : ١.٠٠٠.٠٠٠ ريال
ص.ب ٢٠٨١٤ الثقة ٣١٩٥٢
الحسبر - الملكة العربية السعودية
تلفون ٨٩٨٢٤٥٢ / ٨٩٨١٩٧٢ (٠٣)
فاكس ٨٩٨١٧٠٠ (٠٣)
س.ت ٢٠٥١٠١٠٢٠٤
رقم الغرفة التجارية ٣٦٠٩

TARİH : 05/12/2005



DATE : 05/12/2005

ÇALIŞMA BELGESİ

JOB CERTIFICATE

Aşağıda işyeri bilgileri yazılı olan **Ericson Morales Aslanç**. This is to certify that the person mentioned below
GAMA AL MOUSHEGAH ARABIA LIMITED in has been employed by GAMA AL MOUSHEGAH
Suudi Arabistan' 5X367 MW SHOAIBA KUVVET ARABIA LIMITED in Construction of 5X367 MW SHOAIBA
SANTRALI PROJESİNDE belirtilen tarihler arasında POWER PLANT PROJECT, at Shoaiba, Saudi Arabia
Çalışmıştır. between the dates indicated.
İş bu belge ilgilinin isteği üzerine verilmiştir. This certification was issued to him upon his request

Adı Soyadı	: ERICSON MORALES	Name Surname	: ERICSON MORALES
Sicil No	: 6000	Personnel No	: 6000
Mesleği	: KAYNAKCI	Designation	: WELDER
İşe Başlama Tarihi	: 18/05/2003	Work Start	: 18/05/2003
İşten Ayrılma Tarihi	: 06/12/2005	Termination Date	: 06/12/2005
Çalışma Süresi	: 31 / Ay	Total Period	: 31 / Month
Çıkış Nedeni	: SOZLESME BITİMİ	Reason Of Termination	: END OF CONTRACT



GAMA AL MOUSHEGAH ARABIA LIMITED

Capital : S. R. 1,000,000
P. O. Box 20814 Al-Thoqbah 31952
Al-Khobar - Saudi Arabia
Tel. : (03) 8981972, 8982452
Fax : (03) 8981700
C. R. : 2051010204
Chamber of Commerce # 8609



شركة جاما المشيخ العربية المحدودة

رأس المال : ١٠٠٠٠٠٠٠ ريال
س.ب ٢٠٨١٤ الثقة ٣١٩٥٢
الخبير - المملكة العربية السعودية
تلفون ٨٩٨٢٤٥٢/٨٩٨١٩٧٢ (٠٣)
فاكس ٨٩٨١٧٠٠ (٠٣)
س.م ٢٠٥١٠١٠٢٠٤
رقم الغرفة التجارية ٣٦٠٩

TARİH : 31-Jan-2010

ÇALIŞMA BELGESİ

Asağıda işyeri bilgileri yazılı olan
GAMA INDUSTRY ARABIA LIMITED In
MA'ADEN SULPHURIC ACID
RAS-AZ-ZAWR-JUBAIL S.Arabistan Projesinde
asağıda belirtilen tarihler arasında
çalışmıştır.

İş bu belge ilgilinin isteği üzerine verilmiştir.

DATE : 31-Jan-2010

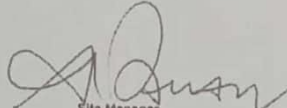
JOB CERTIFICATE


This is to certify that the person mentioned below
has been employed by GAMA INDUSTRY LTD.
MA'ADEN SULPHURIC ACID PROJECT
RAS AZ ZAWR -Jubail, In Saudi Arabia

This certification was issued to him upon his request

Adı Soyadı : ERICSON SUPERIOR MORALES
Sicil No : 6000
Mesleği : AE-3 WELDER
İşe Başlama Tarihi : 23-May-2006
İşten Ayrılma Tarihi : 31-Jan-2010
Çıkış Nedeni : İS BITİMİ


Name Surname : ERICSON SUPERIOR MORALES
Personnel No : 6000
Designation : AE-3 WELDER
Work Start : 23-May-06
Termination Date : 31-Jan-10
Reason of Termination : END OF WORK


Site Manager
HASAN SUSAMAZ


GAMA AL MOUSHEGAH ARABIA LTD.
P.O.Box 20814 - Al-Thoqbah 31952
Tel. (03) 8982452/8981972
Fax (03) 8981700
C.R. 2051010204
(11)



**Ghana Takoradi T2 Expansion Project
Welder/Welding Operator Qualification Record**


Document No.	QC-WL-49-189		
Welder's Name	Ericson Morales		
Welder Identification Number	WL-076		
Applicable Code	ASME IX / AWS D1.1		
Test Condition			
Used WPS during Performance test	T2-G-0808-001		
Base material welded	ASTM A312 TP304 TO ASTM A312 TP304		
Welding Process	GTAW		
Others	<input checked="" type="checkbox"/> Manual <input type="checkbox"/> Machine <input type="checkbox"/> Semi-auto <input type="checkbox"/> Automatic		
Variables	Tested Coupon	Range Qualified	
Pipe Outside Diameter	2'	OD 1" & Over	
Base Metal Thickness	3.91mm	7.8mm	
Welding Position	6G	ALL	
Backing (with or without)	GT: NONE	GT: WITH/WITHOUT	
P-No (or Groups)	P-NO.8 TO P-NO.8	P-NO.8, 10H	
Filler Metal Specification	SFA 5.9	SFA 5.9	
Filler Metal Classification	ER308L	GT: ER308L	
F no.	F6	F6	
Progression (Uphill/Downhill)	UPHILL	UPHILL	
Shielding gas	ARGON 99.9%	ARGON 99.9%	
NON-DESTRUCTIVE AND/OR DESTRUCTIVE TEST RESULT			
Visual examination results	<input checked="" type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input type="checkbox"/> N/A
Radiographic test results	<input checked="" type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input type="checkbox"/> N/A
Fracture test results	<input type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input checked="" type="checkbox"/> N/A
Macro test results	<input type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input checked="" type="checkbox"/> N/A
Guided-bend test results	<input type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input checked="" type="checkbox"/> N/A
Coupon No./Radiographic Test Report No.	WL-TC-381	AP-RT-WO-WQT-109	
Inspected By:	<i>R. DIMACULANCAH</i>	Date:	12 APR. 2014
Reviewed By:	<i>C.A. NYESINKA</i>	Date:	APRIL 13, 2014
Approved By:	<i>S.B. KWON</i>	Date:	APRIL 13, 2014

LEGEND : NA – Not Applicable, ACC – Accepted, REJ – Rejected





**Ghana Takoradi T2 Expansion Project
Welder/Welding Operator Qualification Record**

Document No.	QC-WL-49-149		
Welder's Name	Ericson Morales		
Welder Identification Number	WL-076		
Applicable Code	ASME IX, AWS D1.1		
Test Condition			
Used WPS during Performance test	G-0101-TA002(GT) / GM-0101-TA019(GT+SM)		
Base material welded	ASTM SA106B TO SA106B		
Welding Process	GTAW / GTAW + SMAW		
Others	<input checked="" type="checkbox"/> Manual <input type="checkbox"/> Machine <input type="checkbox"/> Semi-auto <input type="checkbox"/> Automatic		
Variables	Tested Coupon	Range Qualified	
Pipe outside diameter	2"(GT) / 6"(GT+SM)	OD 1" & Over (GT) / OD 2 1/2" & Over (GT+SM)	
Base metal Thickness	GT: 5.5mm / GT+SM: 4+6.97mm	GT: 11.0MM / SM: 21.94mm	
Welding position	6G	ALL	
Backing (with or without)	GT: .NONE / SM: WITH	GT: WITH , WITHOUT / SM: WITH	
P-No (or Groups)	P-NO.1 TO P-NO.1	P-NO.1	
Filler Metal Specification	GT: SFA 5.18 / SM: SFA 5.1	GT: SFA 5.18 / SM: SFA 5.1	
Filler Metal Classification	GT: ER70S-G / E7016	GT: ER70S-2,G/ SM: E7016, E7018	
F no.	GT: F6 / SM: F4	GT: F6 / SM: F1-F4	
Progression (Uphill/Downhill)	UPHILL	UPHILL	
Shielding gas	GT: ARGON 99.9%	GT: ARGON 99.9%	
Non-destructive and/or destructive test results			
Type of test	Performed and acceptable		
Visual examination results	<input checked="" type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input type="checkbox"/> N/A
Radiographic test results	<input checked="" type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input type="checkbox"/> N/A
Fracture test results	<input type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input checked="" type="checkbox"/> N/A
Macro test results	<input type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input checked="" type="checkbox"/> N/A
Guided-bend test results	<input type="checkbox"/> Accept	<input type="checkbox"/> Reject	<input checked="" type="checkbox"/> N/A
Coupon no./Radiographic test report no.	WL-TC-313 & WL-TC-314	AP-WO-WQT-81 & 82	
Inspected by	<i>E. S. Mensina</i>	Date	20 MAR 2014
Reviewed by	<i>S. A. Mensina</i>	Date	20 MAR 2014
Approved by	<i>Y. S. Jung</i>	Date	29 MAR 2014

LEGEND : NA – Not Applicable, ACC – Accepted, REJ – Rejected



AZITO Phzse 3 Extension Project Welder/Welding Operator Qualification Record		
Welder's Name	EniCSOH MORALES	
Welder IdentificalloN Number	AZ-PI-056	
Applicable Cod9	ASME 5eC. IX	
Test Condition		
Used WPS During Performance lest	HD-WPS -AShtE-A00 'z	
Base Material Welded	SA 'i0G Gr. B	
Welding Process	GTAW+SMAC'/	
Others	B Manual O Machine O Semi-auto O Automatic	
Variables	Tested Coupon	Range Qual fie4
Pioe Outside Diameter	8' (219.1mm)	< 7,'8'(73 m) - Unlimited'
Joint Type	GfUv'ze	Groove & I- illet
Base Material: P-NO.	Sz * @ Gr B(Pl) lcSA 1K c. sl j)	P1 - F15F
Filler Metal Spec.: F-No./ Classification	GTAW F6 / SFA 5.18 / ER70S-6	GTAW: F6
	SMAW F4 / SFA 5.1 / E7016	SMAW: F1 through F4
Wald deposit thickness	GTAY/ 25nn (2 past) SMAW 102fnn i3passi	GYA// Smm Max SMAW: 20.4mm Max
Welding position	6G	All Posiion
Backino	Withoul	With cr Without
Weld Progression	Uphill	Uphill
Joint Noe	GroovG	Groove & fillet
Welding current type/polarity	GTAW D ?P SMAW.DCRP	GTS W'DC 5P SMAW UDRP/AL
Consumable inseft6	Without	
Solid or metalm red to III.IX-bored	Solid	Solid
Inert Backing	Y7ithout	'(7itJoul
Non-destructive and/o destructive test results		
Type of tast	Performed and acceptable	
Visual examination results	N Accept <input type="checkbox"/> Rejecl <input type="checkbox"/> N/A <input type="checkbox"/>	
Radiographic test resells	B Accept <input type="checkbox"/> Reject <input type="checkbox"/> N/A <input type="checkbox"/>	
Fracture test results	<input type="checkbox"/> Accept <input type="checkbox"/> Reject <input type="checkbox"/> B N/A <input type="checkbox"/>	
Macro test results	<input type="checkbox"/> Accept <input type="checkbox"/> Reject <input type="checkbox"/> B N/A <input type="checkbox"/>	
Guided-bend test results	O Accept <input type="checkbox"/> Reject <input type="checkbox"/> M N/A <input type="checkbox"/>	
Coupon no. / Radiographic lest report no.	AZT-WQT-045	
We certify that the statements in this record are correct and that the test coupons 'eté prepared, welded, and tested in accordance with the requirements of the application code.		
Impacted by Welding Eng'r	_____	Date: <u>7-2014</u>
Approved by Welding QE	_____	* d' : _____
Certified by Owner	_____	Date: _____



AZITO Phase 3 Extension Project
Welder/Welding Operator Qualification Record

Welder's Name	ERICSON MORALES
Welder Identification Number	AZ-PI-056
Applicable Code	ASME Sec.IX

Test Condition

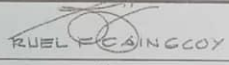
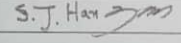
Used WPS during Performance test	HD-WPS-ASME-A007
Base material welded	SA 312 TP 304
Welding process	GTAW
Others	<input checked="" type="checkbox"/> Manual <input type="checkbox"/> Machine <input type="checkbox"/> Semi-auto <input type="checkbox"/> Automatic

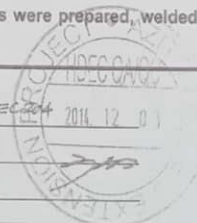
Variables	Tested Coupon	Range Qualified
Pipe outside diameter	4"(114.3mm)	2"(60.3mm) ~ Unlimited
Base Metal Thickness	3.50mm	1.5 ~ 7.0mm
Joint type	Groove	Groove & Fillet
Base Material: P-No.	SA 312 TP 304(P8) to SA 312 TP(P8)	P1 ~ P15F
Filler metal spec.: F-No./ Classification	F6 / SFA 5.9 / ER308L	F6
Weld deposit thickness	3.50mm	7.0mm (Max)
Welding position	6G	All position
Backing	Without	With or Without
Weld Progression	Uphill	Uphill
Joint type	Groove	Groove & Fillet
Welding current type/polarity	DCSP	DCSP
Consumable inserts	Without	Without
Solid or metal-cored to flux-cored	Solid	Solid
Inert Backing	With	With

Non-destructive and/or destructive test results

Type of test	Performed and acceptable
Visual examination results	<input checked="" type="checkbox"/> Accept <input type="checkbox"/> Reject <input type="checkbox"/> N/A
Radiographic test results	<input checked="" type="checkbox"/> Accept <input type="checkbox"/> Reject <input type="checkbox"/> N/A
Fracture test results	<input type="checkbox"/> Accept <input type="checkbox"/> Reject <input checked="" type="checkbox"/> N/A
Macro test results	<input type="checkbox"/> Accept <input type="checkbox"/> Reject <input checked="" type="checkbox"/> N/A
Guided-bend test results	<input type="checkbox"/> Accept <input type="checkbox"/> Reject <input checked="" type="checkbox"/> N/A
Coupon no. / Radiographic test report no.	AZT-WQT-064

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of the application code.

Inspected by Welding Eng'r :		Date : 03 DEC 2014
Approved by Welding QE :		Date : _____
Certified by Owner :	_____	Date : _____





**GAMA
INDUSTRY
ARABIA LTD.**

**WELDER PERFORMANCE QUALIFICATIONS
(WPG)**

**RABIGH REFINING & PETROCHEMICAL CO.
PETRO-Rabigh
Rabigh Development PG-1 / PE PROJECT**



Welder's Name: ENRIQUE S. MORALES Stamp No: GW 188 Certificate No: WPG 34198
 Working Process: GTAW Type: Manual Machine Semiautomatic Automatic
 Applied WPS: GAM PR 01 Base Material: A106 Gr B Thickness: 5.54mm

Method or Semi-automatically variations for each process	Actual Values	Range Qualified		
Backing (Metal vane contact welded from both sides) (QW-402)	without backing	with and without		
ASME P No 1000 P No (QW-403)	1 to 1	1 through 11		
Plate or Pipe (under diameter of pipe) (QW-404)	2"0	1" 0 and Above		
Other Metal Specifications (SFA) or P No (QW-404)	(SFA 5.18) T-6	ALL T 602 R		
Other metal product form (solid rod) (QW-404)	Solid Wire	Solid Wire		
Weld deposited thickness (QW-404)	GTAW 5.54mm	GTAW 11.08mm		
Welding Position (QW-402)	02	Plate All	Pipe All	Fast All
Progression (uphill / downhill) (QW-404)	Uphill	Uphill		
Backing gas for GTAW (QW-404)	NO	With or without backing gas		
Welding current type / polarity (QW-404)	DCSP	DCSP		

Guided Bend Test Result (Dessler Engine Test Struggler)

Type (Type)				Results (Result)			
Root Bend	Root Bend	Face Bend	Face Bend	NA	NA	NA	NA

Visual examination result (QW-302.4)

Acceptable

Radiographic test result (QW-304 & QW-306)

Acceptable / Report No. 199M02, 21 03 2008

Welding Test Completed by (signature) (signature) (signature)

GAMA

We certify that the statements in this report are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME Section IX, Code.

GAMA QA/QC WELDING ENG.


CONTRACTOR QA/QC

COMPANY QA/QC

Petro Rabigh
Polymer Plants

24 MAR 2008

PMT QA/QC

	WELDER / WELDING OPERATOR	M 2K6433
	QUALIFICATION TEST RECORD	
	GAMA AL-MOUSHEGAH ARABIA LTD.	12 JUNE 2006

Name : ERICSON S. MORALES Identification No. : G-024
Welding Process : GTAW Position : 6G-UPHILL
Procedure Specification No. GAMA-111-002, REV.1 Material Spec. : P1
Diameter and wall thickness or Joint thickness : 2"Ø X 0.218"t
Thickness range qualified : UP TO 0.436"t
Diameter range qualified : 1" O. D. & OVER



FILLER METAL

Specification No. SFA 5.18 F. No. : 6 Classification No. SR-705-J
Filler metal (if not covered by AWS) : NOT APPLICABLE
Backing Strip used : NONE
Filler metal diameter and trade name : 3/32" Ø / ESAB

RADIOGRAPHIC RESULTS

Film Identification	Results	Remarks	Film Identification	Results	Remarks
2"Ø - WQT - 6G-UPHILL - G-024					
A	INTERNAL CONCAVITY	ACCEPTED			
B	INTERNAL CONCAVITY	ACCEPTED			

Test Witnessed by: PRAMOD KUMAR (AHS-10) Test No.: M 2K6433 / G-024
We the undersigned certify that the statement in this record are correct and that the test coupons were prepared and tested in accordance with the requirements of ASME - IX welding code, 2004 Edition.
For **AL HOTY STANGER LTD. CO.**

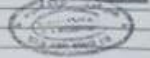
Welding Supervisor : LUIS O. HERMOGENES Contractor : GAMA AL-MOUSHEGAH ARABIA LTD.
Print Name & Signature
Inspection / Region Manager : RIYAZ AHMED Contractor Rep. : MR. ATES BESADIRLIK
Print Name & Signature

VETCO SAUDI ARABIA LTD.

**WELDER/WELDING OPERATOR
QUALIFICATION TEST RECORD (Radiographic Testing)**

Test No.: WQT-628/07/P

Name: ERICSON MORALES Identification No. G-024
 Welding Process: GTAW Position: 6G-UPHILL
 Procedure Spec. No. GAMA - 881-002 Rev.1 Material Spec. SA 312 TP 316L
 Diameter and wall thickness or joint thickness: 2" NPS X 5.5mm
 Thickness Range Qualified: 11.0mm Maximum
 Diameter Range Qualified: 1" O.D. & Over



FILLER METAL

Specification No. 5.9 F.No. 6 Classification No. ER 316 L
 Filler Metal (if not covered by AWS): N/A
 Backing used: None
 Filler Metal Diameter and Trade Name: 2.4mm - OK TIG ROD 316 L

RADIOGRAPHIC TESTING RESULT

Film Identification No.	Specimen No.	Results	Remarks
GAMA - 881-002 Rev.1	1	Please refer to RT Report no. VRT- 6509	PASSED
ERICSON MORALES			
G-024			

Test Witnessed By: RIC MARTINEZ Date of Test: 17-Apr-07

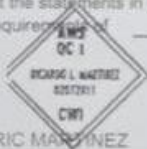
We, the undersigned certify that the statements in this record are correct and that the welds were prepared and tested with the requirements of ASME IX 2004 Edition.

For: Vetco Saudi Arabia Ltd. For: GAMA AL MOUSHEGAH ARABIA

Welder Test Supervisor/
Welding Inspector: RIC MARTINEZ Contractor's Representative: ATES BESIBIRLIK

Signature: [Signature] Signature: [Signature]

Vendor Insp. Supervisor: THOMAS VARGHESE Signature: [Signature]



AL HOTY-STANGER



WELDER / WELDING OPERATOR

12-07-2019

QUALIFICATION TEST RECORD

GAMA AL-MOUSHEGAH ARABIA LTD.

12-07-2019

Name: **EDISON S. MORALES** Identification No: **G-024**
 Welding Process: **GTAW** Position: **6G OH HILL**
 Procedure Specification No: **GAMA-111-602, REV.1** Material Spec: **F1**
 Diameter and root thickness or Joint thickness: **2" Ø X 6.218" T**
 Thickness range qualified: **UP TO 6.435" T**
 Diameter range qualified: **1" O. D. & OVER**



FILLER/METAL

Specification No: **SPA 5.18** F No: **6** Classification No: **ER 70S-3**
 Filler metal (if not covered by AWS): **NOT APPLICABLE**
 Striking Strip used: **NONE**
 Filler metal diameter and trade name: **3/32" Ø / ER-70**

RADIOGRAPHIC RESULTS

Film Identification	Results	Remarks	Film Identification	Results	Remarks
2" Ø - WOT - 6G UPHILL - G-024					
A	INTERNAL CONCAVITY	ACCEPTED			
B	INTERNAL CONCAVITY	ACCEPTED			

Test Witnessed by: **PRAMOD KUMAR (AHS-10)** Test No: **M 2K6433 / G-024**
 We, the undersigned, certify that the statement in this record are correct and that the test conditions were prepared and tested in accordance with the requirements of **ASME - IX** welding code **2004** Edition.

For AL HOTY STANGER LTD. CO

Welding Supervisor: **LDI O. HERMOGONES**
 Print Name & Signature

Contractor: **GAMA AL-MOUSHEGAH ARABIA LTD**
 Print Name

Inspection / Region Manager: **RIYAZ AHMED**
 Print Name & Signature

Contractor Rep: **MR. ATEŞ BESAHIRLIK**
 Print Name & Signature

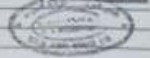
AHS/OC-WOT/01 Rev 2 App 2A Page 1 of 2

VETCO SAUDI ARABIA LTD.

WELDER/WELDING OPERATOR
QUALIFICATION TEST RECORD (Radiographic Testing)

Test No.: WQT-628/07/P

Name: ERICSON MORALES Identification No. G-024
 Welding Process: GTAW Position: 6G-UPHILL
 Procedure Spec. No. GAMA - 881-002 Rev.1 Material Spec. SA 312 TP 316L
 Diameter and wall thickness or joint thickness: 2" NPS X 5.5mm
 Thickness Range Qualified: 11.0mm Maximum
 Diameter Range Qualified: 1" O.D. & Over



FILLER METAL

Specification No. 5.9 F.No. 6 Classification No. ER 316 L
 Filler Metal (if not covered by AWS): N/A
 Backing used: None
 Filler Metal Diameter and Trade Name: 2.4mm - OK TIG ROD 316 L

RADIOGRAPHIC TESTING RESULT

Film Identification No.	Specimen No.	Results	Remarks
GAMA - 881-002 Rev.1	1	Please refer to RT Report no. VRT- 6509	PASSED
ERICSON MORALES			
G-024			

Test Witnessed By: RIC MARTINEZ Date of Test: 17-Apr-07

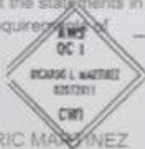
We, the undersigned certify that the statements in this record are correct and that the welds were prepared and tested with the requirements of ASME IX 2004 Edition.

For: Vetco Saudi Arabia Ltd. For: GAMA AL MOUSHEGAH ARABIA

Welder Test Supervisor/
Welding Inspector: RIC MARTINEZ Contractor's Representative: ATES BESIBIRLIK

Signature: [Signature] Signature: [Signature]

Vendor Insp. Supervisor: THOMAS VARGHESE Signature: [Signature]



VETCO SAUDI ARABIA LTD.

**WELDER/WELDING OPERATOR
QUALIFICATION TEST RECORD (Radiographic Testing)**

Test No.: WQT-1212/07/P

Name: ERICSON MORALES Identification No. G-024
 Welding Process: SMAW Position: 6G-UPHILL
 Procedure Spec. No. GAMA - 8812-002 Rev 3 Material Spec. SA 312 TP 316L
 Diameter and wall thickness or joint thickness: 8" NPS X 8.0mm
 Thickness Range Qualified: 16.0mm Maximum
 Diameter Range Qualified: 2 7/8" O.D. & Over



FILLER METAL

Specification No. 5.4 F.No. 5 Classification No. E 316 L-15
 Filler Metal (if not covered by AWS): N/A
 Backing used: With Weld Backing
 Filler Metal Diameter and Trade Name: 2.5 & 3.2mm - OK 63.35

RADIOGRAPHIC TESTING RESULT

Film Identification No.	Specimen No.	Results	Remarks
GAMA - 8812-002 Rev 3	1	Please refer to RT Report no VRT- 10300	PASSED
ERICSON MORALES			
G-024			

Test Witnessed By: THOMAS PHILIP Date of Test: 28-Jul-07

We, the undersigned certify that the statements in this record are correct and that the welds were prepared and testing with the requirements of ASME IX 2004 Edition.

For: Vetco Saudi Arabia Ltd.

For: GAMA AL MOUSHEGAH ARABIA

Welder Test Supervisor/
Welding Inspector: THOMAS PHILIP

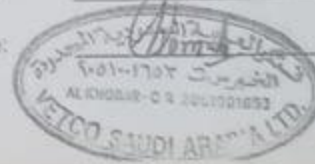
Contractor's
Representative: ATES BESIBIRLIK

Signature: [Signature]

Signature: [Signature]

Vendor Insp. Supervisor: THOMAS VARGHESE

Signature: [Signature]



VETCO SAUDI ARABIA LTD.

WELDER/WELDING OPERATOR
QUALIFICATION TEST RECORD (Radiographic Testing)

Test No.: WQT-1212/07P

Name: ERICSON MORALES Identification No. G-024
Welding Process: SMAW Position: 5G-UPHILL
Procedure Spec. No. GAMA-8812-002 Rev.3 Material Spec. SA 312 TP 316L
Diameter and wall thickness or joint thickness: 8" NPS X 8.0mm
Thickness Range Qualified: 16.0mm Maximum
Diameter Range Qualified: 2 7/8" O.D. & Over



FILLER METAL

Specification No. 5.4 F.No. 5 Classification No. E 316 L-16
Filler Metal (if not covered by AWS): N/A
Backing used: With Weid Backing
Filler Metal Diameter and Trade Name: 2.5 & 3.2mm - OK 63.35

RADIOGRAPHIC TESTING RESULT

Film Identification No.	Specimen No.	Results	Remarks
GAMA - 8812-002 Rev.3	1	Please refer to RT Report no. VRT- 10800	PASSED
ERICSON MORALES			
G-024			

Test Witnessed By: THOMAS PHILIP Date of Test: 28-Jul-07

We, the undersigned certify that the statements in this record are correct and that the welds were prepared and testing with the requirements of ASME IX 2004 Edition.

For: Vetco Saudi Arabia Ltd.

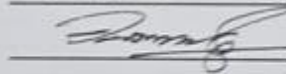
For: GAMA AL MOUSHEGAH ARABIA


Welder Test Supervisor/
Welding Inspector:

THOMAS PHILIP

Contractor's

Representative: ATES BESIBIRLIK

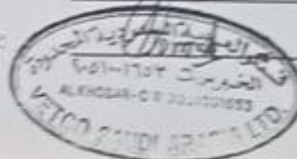
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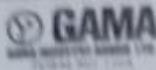
Signature: 

Vendor Insp. Supervisor:

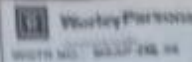
THOMAS VARGHESE

Signature: 





Welding Record Form
 MA'ADEN S.A.P PROJECT 1 & 2 & 3
 RECORD OF WELDER QUALIFICATION TESTS
 ANNEE IS (FORM NO. QW-001A)



COMPANY: GAMA AL-BAYANAH AWARA LTD WELDER NAME: SHAYKH MURAD WELDER NO.: 400000 DATE: 15/02/09

WELDER TYPE: GTAW WELDING POSITION: 1G

THE ABOVE WELDER OR WELDING OPERATION IS QUALIFIED FOR THE FOLLOWING VARIABLES:

VARIABLES USED IN QUALIFICATION		VARIABLES QUALIFICATION RANGE	
PROCESS: <u>GTAW</u>	TYPE: <u>MANUAL</u>	WELD TYPE: <u>GTAW</u>	WELD POSITION: <u>1G</u>
PIPE OR SHEET: <u>SINGLE V-GROOVE</u>	WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>
WELDING: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>
WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>	WELDING POSITION: <u>GTAW</u>

BASE METAL: _____

WELD TYPE & GRADE: SA 198 B

TO SPEC. TYPE & GRADE: SA 198 B

WELD NO.: 1 OR NO.: 1 P. NO.: 1 OR NO.: 1 P. NO.: 1 OR NO.: 1

THICKNESS: 1/2" MIN

PIPE DIAMETER: 6"

FILLER METAL: _____

WELD NO.: SA 198 B

CLASS: GTAW 007010

P. NO.: SA

DEPOSITED WELD METAL THICKNESS	GTAW 1/2" MIN / SMAW 1/4" MIN	GTAW 1/4" MIN / SMAW 1/8" MIN
POSITION	1G	1G
WELDING POSITION	1G	1G
GAS TYPE & COMPOSITION	GTAW: ARGON 99.9% PURITY / SMAW: NA	GTAW: ARGON 99.9% PURITY / SMAW: NA

ELECTRICAL CHARACTERISTICS:

CURRENT: GTAW DC / SMAW DC POLARITY: GTAW NEGATIVE/DCEN / SMAW POSITIVE/DCEP

TRANSFER MODE (GTAW): NA

OTHER: NONE

GUIDED BEND TEST RESULTS (QW 402.3 (a) QW 402.3 (b))	RESULT
TYPE & FIG. NO.	NONE
NONE	NONE
NONE	NONE
NONE	NONE

FOR ALTERNATIVE QUALIFICATION OF GROOVE WELD (QW 304-QW 305)

VISUAL EXAMINATION: SATISFACTORY RADIOGRAPHIC EXAMINATION: SATISFACTORY

FILLET WELD TEST RESULT (QW 402.4 (b))

FRACURE TEST: NA

MACRO TEST: NA

THE TEST CONDUCTED BY: GAMA LABORATORY TEST NO.: COOPER HEAT RPT. NO. 25987 DATE: 15/02/09

WE CERTIFY THAT THE STATEMENTS IN THIS RECORD ARE CORRECT AND THAT THE TEST WELDS WERE PREPARED WELDED AND TESTED IN ACCORDANCE WITH THE REQUIREMENTS OF SECTION IX OF THE ASME CODE.

DATE: 15/02/09 WITNESS BY: GAMA CT GAMA TST WORLEY PARSONS

